

5/29

DART AEROSPACE LTD	Work Order:	23687
Description: 204/205 GHW Lug	Part Number:	D2736-3
Drawing: D2736 Rev. A	Qty:	40

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JA	05.06.27	40
2	STORES	Pick: Qty Part Number Description Batch 1 D2591 Lug B23689 1 D2735-3 Lug Bracket B21606A	DL	05-07-18	40
3	WELDING	Weld as per QSI 004 and Dwg D2736 using locating Jig DT 8092-3	ORL	05-07-18	40
4	QC	Inspect Level 5	2	05-07-20	40
5	QC	Inspect Level 9	2	05-08-05	40
6	FINISHING	Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3	ML	05 08 15	40
7	QC	Inspect Level 3	DL	05/08/22	40
8	STORES	Identify and Stock	DL	05/08/22	40
9	EXPEDITING	Close W/O 18.11 Cost / Part: 17.32	AP RQ	05/08/24 05/08/23	40 40

Rev	Date	Change	Revised By	Approved
A	98.01.19	New Issue		BW
B	99.08.10	Reformat, add inspection level	EC	
C	00.06.06	Revised Step #6, in house powder coating	EC	

RELEASED

00.06.06

UNDER REVIEW

03.03.26 RF

Incorporated into D205-641-011

05/08/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

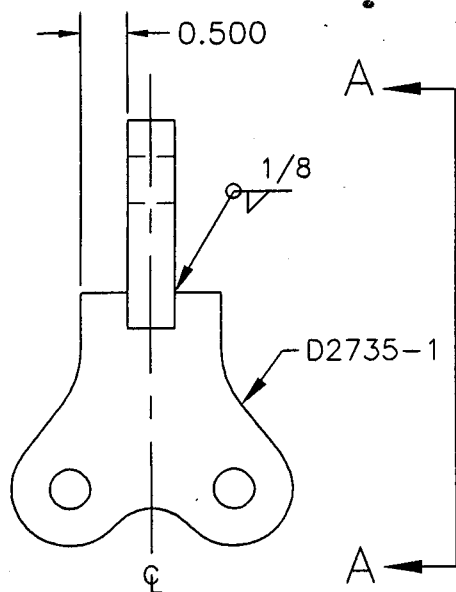
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 05/08/23

NOTE: Date & initial all entries

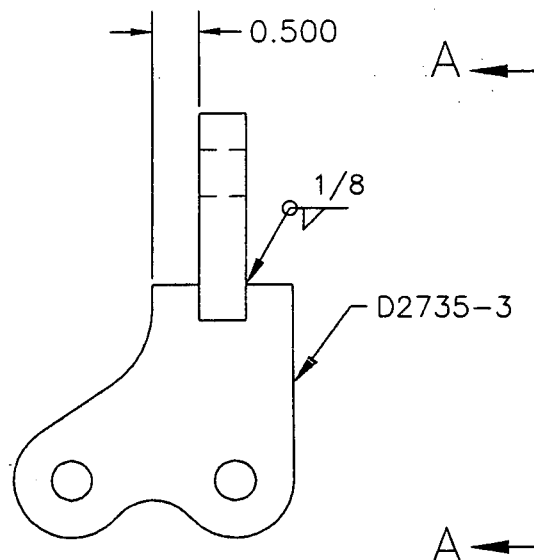
QA: N/C Closed: _____ Date: _____



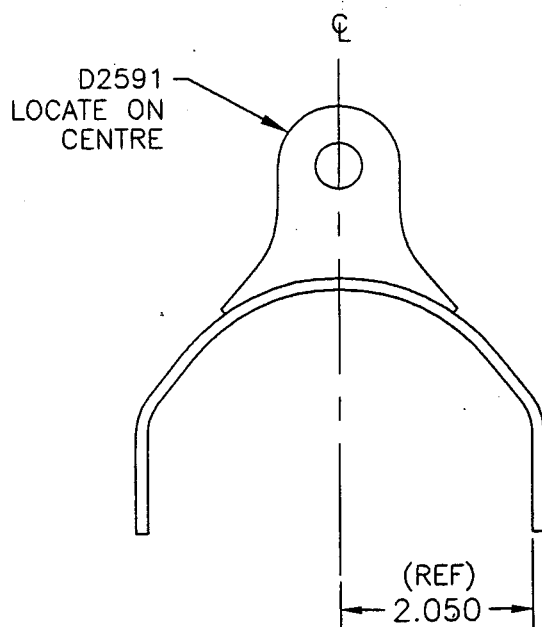
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2736	REV. A SHEET 1 OF 1
DATE 97.12.18		TITLE LUG ASSEMBLY	SCALE NTS
A	97.12.18	NEW ISSUE	



D2736-1 LUG ASSEMBLY



D2736-3 LUG ASSEMBLY



VIEW A-A

NOTES:

WELD PER DART QSI 004

FINISH: POWDER COAT WHITE PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

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ENGINEERING

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RELEASED
97/12/24
ECN 05777K ORDER
NO. 23687

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 27, 2005
08:10 am

Work Order No : 0023687
Project Name : D2736-3
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : D2736-3
Description : Lug Assembly
Manufactured : Yes
Amount Req'd : 40
Amount Done : 0
Start Date : 06-27-05
Est Finish Date : 07-25-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00